

BRIEF DESCRIPTION OF VIEWS

FIG.1 Not to scale drawing of complete rack system

Fig. 2 Main Body

Fig. 3 Side view tire rack assembly

Fig. 4 Inner extension arm diagram

Fig. 5 Front and side view of footpad

Fig. 6 J-Hook Assembly

Fig. 7 J-Hook Bracket

T.09090" 03032660

Description in such of the construction of the Universal Pick-up Bike Rack:

Materials involved in the construction: 1.50"x 1.50" .095" square tubing, 1.25"x 1.25" .095" square tubing, 5/16" cold rolled steel, .25" x .75" flat stock, 2"x .75" channel steel No. 10 stainless steel compression springs @ 2 each, No. 24 stainless steel compression springs @ 3-4 each, depending on which rack is being built.

For full size trucks, a 48" piece of 1.50"x 1.50" x.095" square tube is measured at 2" in on both ends, and center punched at center for a 5/16" inch hole, where a 3/8" course thread nut is welded over the hole; centered. Two pieces of 1.25"x 1.25"x.095" square tubing cut at 18" are then stood on end, and on one end a cut is made on opposing sides down .75" then the two sides are bent over forming a seal on one end. This is to provide a stop for the compression spring inside of the main body. On the other end, at .50" in, a .25" hole is centered and drilled through both sides. A 3" piece of 2"x .75" channel steel is measured at .25" from channel side centered where a .25" hole is drilled through both sides. This foot is then held on the square end of the 1.25"x1.25" x .095" square tube with a .25" x 20 carriage bolt with self-locking nut. At 15" in on both ends of the main body, a 5/16" hole is drilled through both sides of the tube, to allow for a 2" piece 5/16" round stock to be inserted through the hole, then welded over on both sides. This is the other internal compression spring stop. Then 8 pieces of 5/16" cold rolled steel cut at 38", are bent at 90 degrees at 14", then again a 90 degree bend at 9", then a 30 degree bend at 3", then another 30 degree opposing bend at 10". These are placed in pairs at 1.75" apart over and under the main body. One on each end inset at 5" center. Then the other two centered at 12.5/8" accordingly. These are then welded to the main

body on top and underneath. Then 5/16" cold rolled steel is used for the bracing, between the uprights, thus a 23.50" piece @ 2 each with 65 degree bends with a 5 degree bend on each end are clamped between the uprights, thus tacked down, then the main bend is welded to the main body. On each end a 11.50" piece of 5/16" cold rolled steel with a 5 degree bend on each end is thus welded to the upright and main body, thus supplying very rigid support. Then a 3" piece of .25"x .75" flat stock is drilled on one end at .75" with a 5/16" hole, then a 15 degree bend on same end. This is then welded to the main body on the right side of the right upright with bend facing and hole facing up. This is to allow for the spring loaded J-Hook assembly to be inserted through the 5/16" hole. The J-Hook is comprised of a 8.50" piece of 5/16" cold rolled steel bent at a 90 degree angle at 5" then another 5 degree bend at 2.50". A 1/16" hole at .50" and 3" respectively is drilled through the long side of the J-Hook assembly to allow for the cotter keys to be inserted through the assembly for spring retention.

Dated February 18, 2001